



DE LOREAN MOTOR COMPANY

SERVICE BULLETIN

NUMBER ST-31-12/81

CATEGORY: TECHNICAL

ATTENTION: ALL DMC DEALERS/SERVICE MANAGERS

SUBJECT: LOCKS/KEYS - DOOR, IGNITION, STORAGE COMPARTMENT

To provide a common key for door lock, storage compartment and ignition as of V.I.N. 4188, a new lock/key system has been introduced.

In the event that a lock replacement becomes necessary on earlier vehicles, the following procedure must be used for the installation of the door locks (see reverse).

New Tool Requirement: Jig (No. J33310)

In the event a new version door is installed on vehicles below V.I.N. 4200, both old door locks must be replaced with the new door locks.

Please inform all personnel concerned.

Lutz Feuerabendt
Warranty Manager

LF:ak

Also Refer to Parts Bulletin PI-02-12/81

The new tool J33310 must be ordered through:

Kent Moore Tool Division
28784 Little Mack
Roseville, Michigan 48066
Tel. (313) 774-9500

Price: \$14.85

Issued 12/4/81

Installation Instructions

1. Remove door trim.
2. Disconnect rod from key lock.
3. Using a soft mallet and punch, gently tap door lock assembly until it aligns with slots on door panel and remove assembly from door.
4. Fit fixture tool to door lock opening hole and orientate jig by observing a stamping on the jig indicating "top" which has a 4mm slot at the top and 3mm slot at the bottom.
5. Secure fixing jig in door by pushing a retaining clip far into the jig thereby obstructing the filing slots.
6. Using a key file, carefully remove the steel obstructing the slots in the fixture jig.
7. Remove fixture jig and fit new lock seating washer and retaining clip.
8. Reconnect door locking rod and check operation using key and replace door trim.

